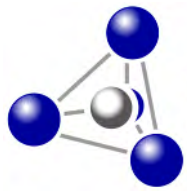
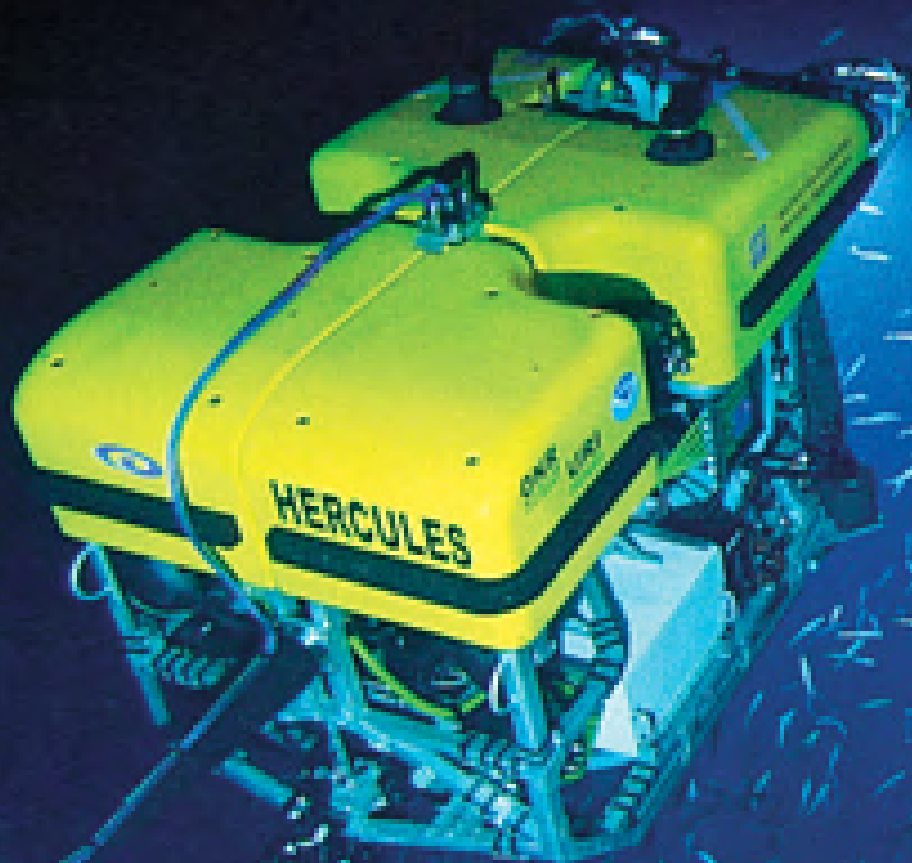


Are Fireproof Geopolymer- Matrix Based Syntactic Foams Feasible?



GEOPOLYMERCAMP
2015

Syntactic Foam



Term coined 1955
by Bakelite Company.
Material is used in
aerospace and
submarine applications.

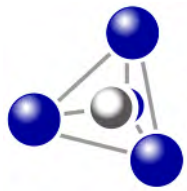
lis Thomas Scheiblaue
architecture, Vienna

Microspheres

Hollow metal, glass or ceramic **microspheres** are embedded in metal, polymer or ceramic matrix.

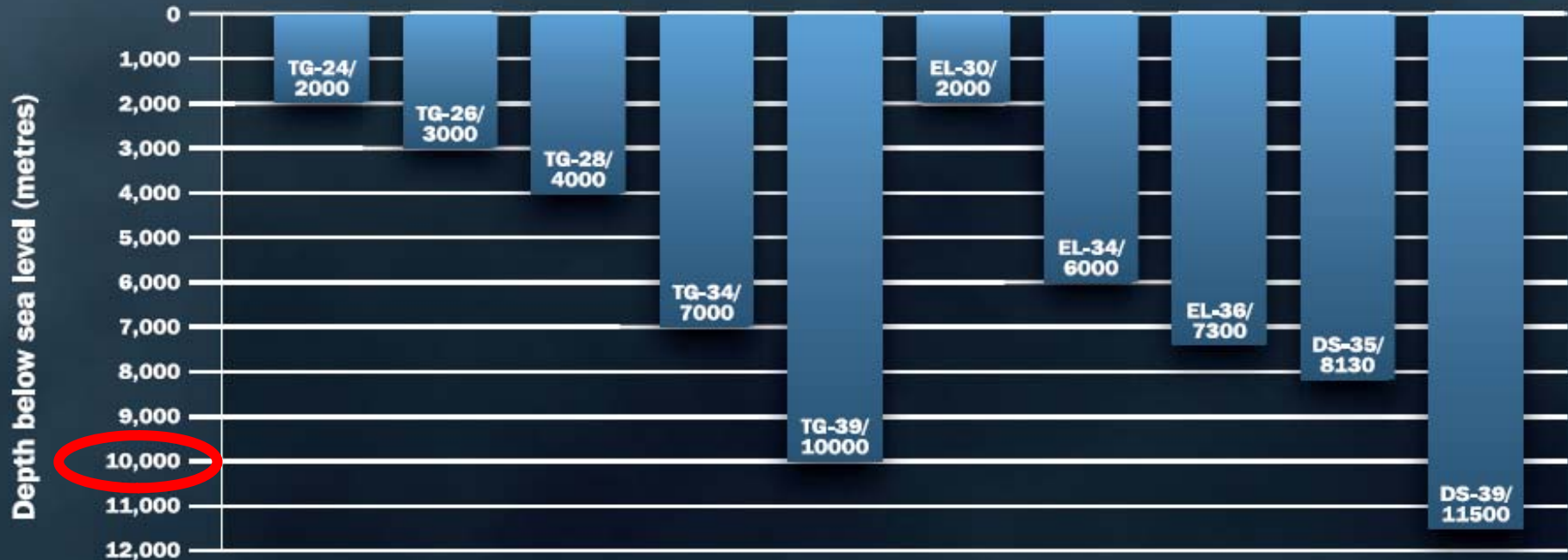
Manufacturers





Eccofloat® Syntactic Foam

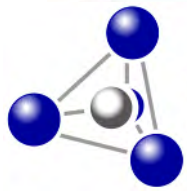
ROV/AUV/HOV and Oceanic Applications



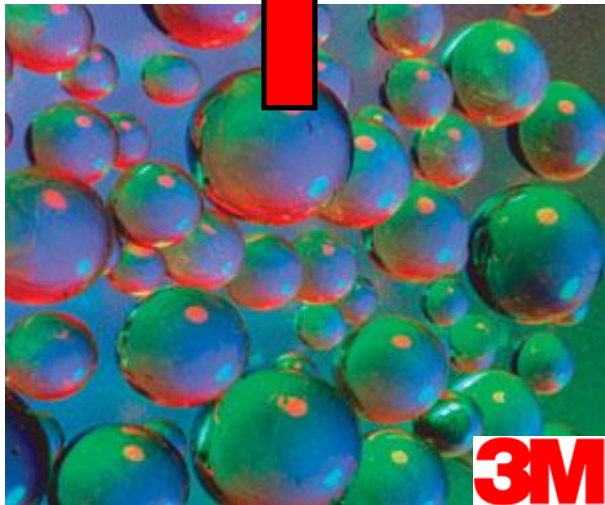
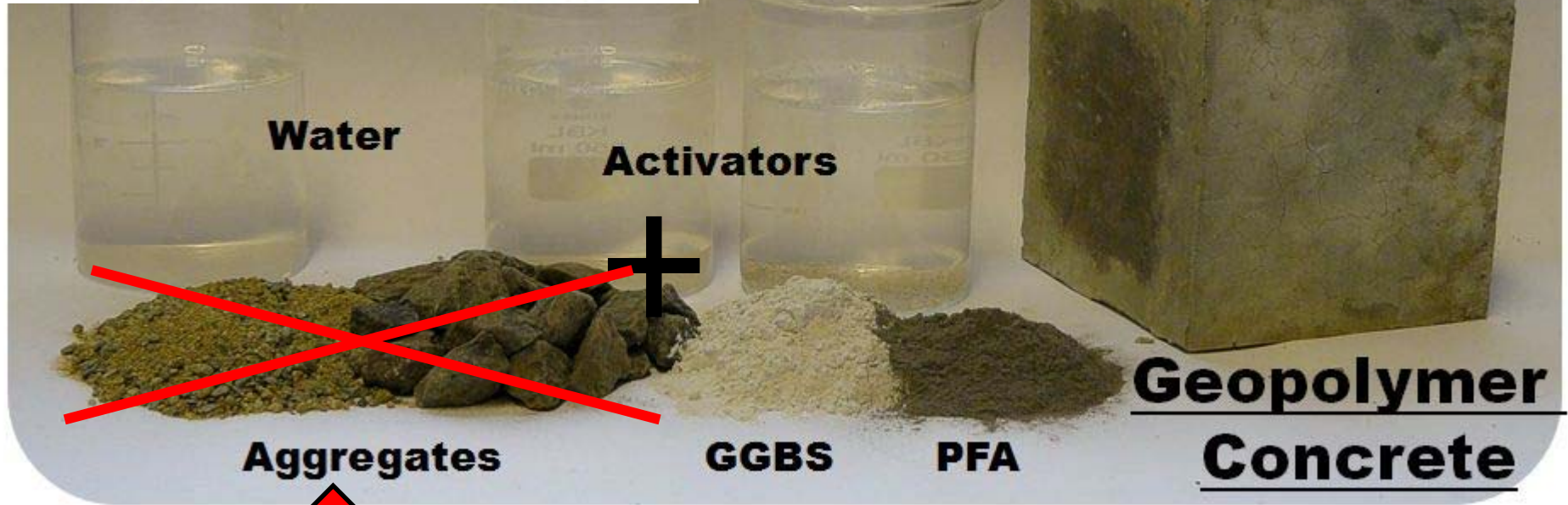
Pressure at 5 000 m below sea level = **49.14 MPa** (7 126 psi)

Pressure at 10 000 m below sea level = **98.17 MPa** (14 238 psi)

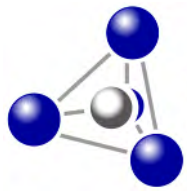
High performance concrete: **50-110 MPa**



GEOPOLYMERCAMP
2015



Geopolymer Syntactic Foam
GSF

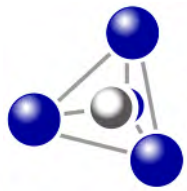


Microsphere Materials



5.3 Macroscopic (a) as well as microscopic (b) views of glass microspheres. (Courtesy Trelleborg.)

- **Hollow glass microspheres:** marine applications
- **Plastic microspheres**
- **Cenospheres:** low-density, hollow, free-flowing aluminosilicate microspheres
- **Ceramic microspheres:** paints and coatings
- **Carbon:** Phenolic microspheres can be carbonized or pitch can be treated and carbonized to produce carbon spheres
- **Aluminum and copper/silver microspheres** are currently available
- **Solid glass microspheres,** commonly called glass beads, are widely used as resin extenders



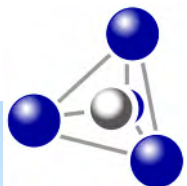
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Applications



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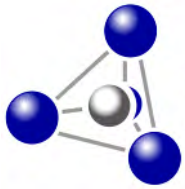
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Le Corbusier, 1931
Villa Savoye
82 Rue de Villiers
78300 Poissy

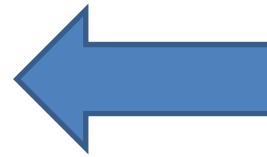
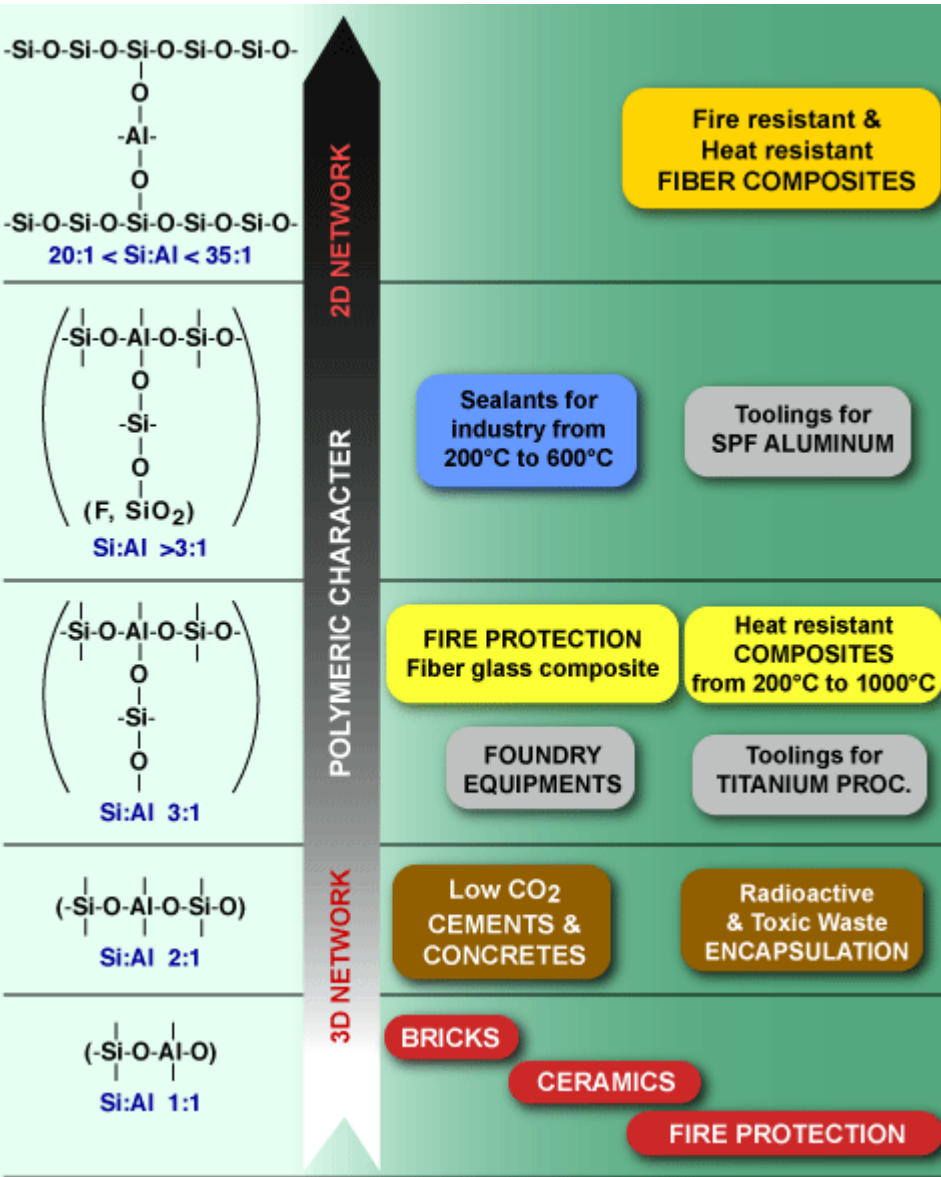


Today: thermal insulation required!

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architecture, Vienna



GEOPOLYMER CAMP 2015



Geopolymer of interest

How to Make a Fire Resistant Geopolymer

Geopolymere Institute, 1997:

Fire Resistant Aluminosilicate Composites

Lyon, Balaguru, Foden, Sorathia, Davidovits

“The Geopolymer potassium aluminosilicate resin was prepared by mixing 100 g of an aqueous silica + potassium oxide solution with 135 g of silica powder having $\text{SiO}_2/\text{AlO}_2$ in a mole ratio of 27/1.”

A/N: potassium waterglass (K_2SiO_3) + silica fume,
weight ratio approximately 3:4

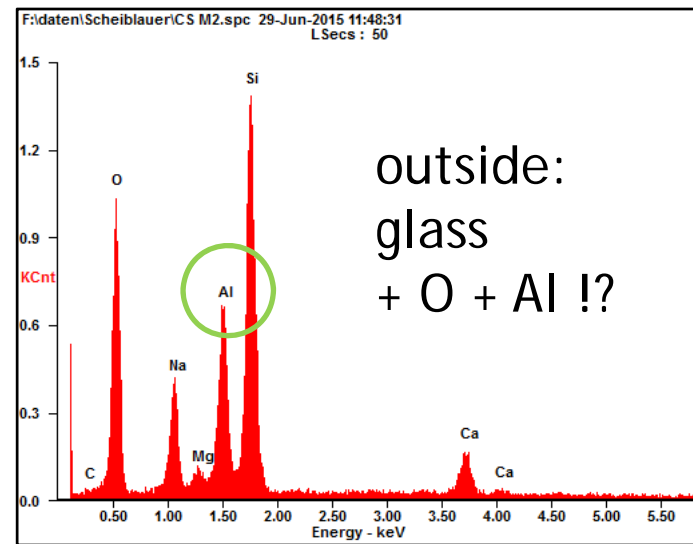
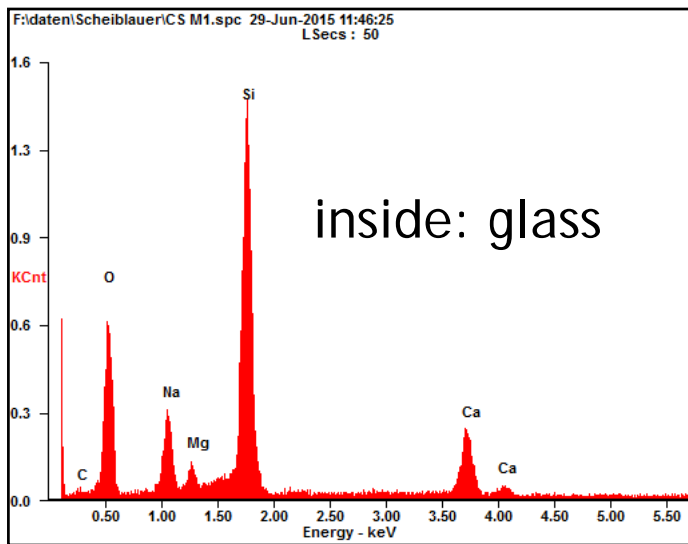
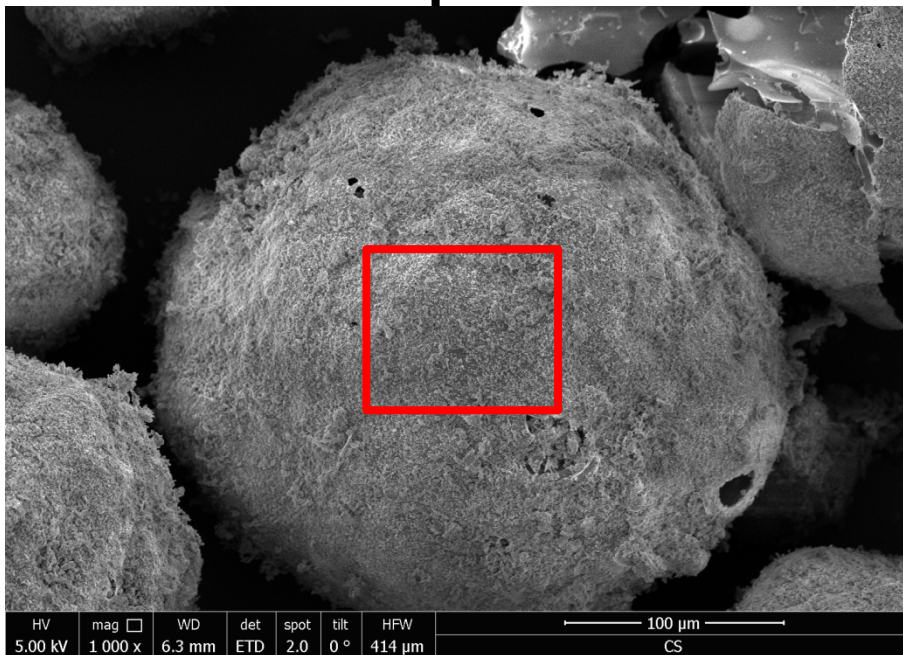
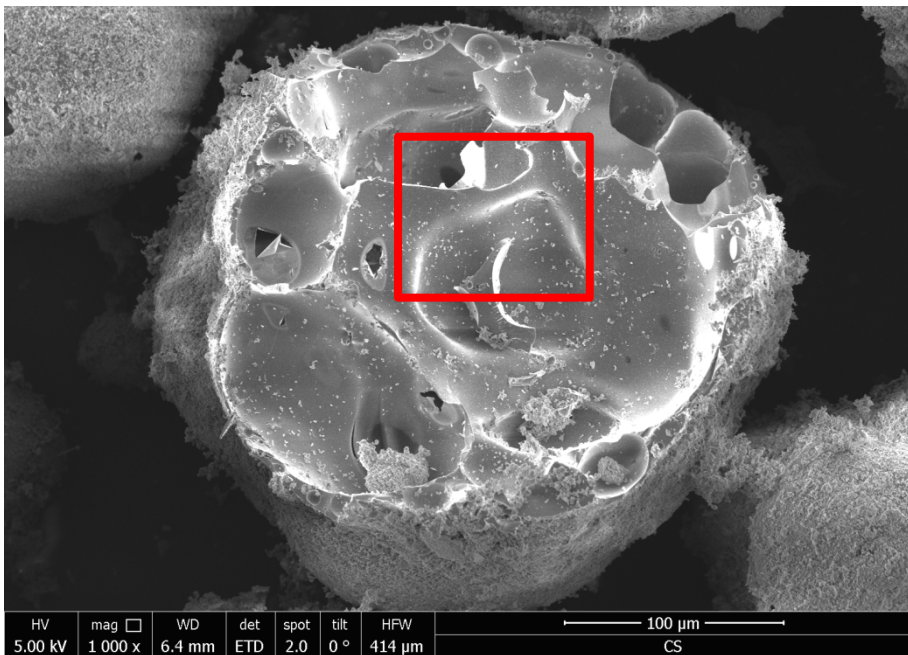
Questions

- Are there **alkali resistant** microspheres and fibers?
- How do the binders **mix** with microspheres?
- How do fibers influence **tensile strength**?
- **Thermal** conductivity?
- **Compressive** strength?

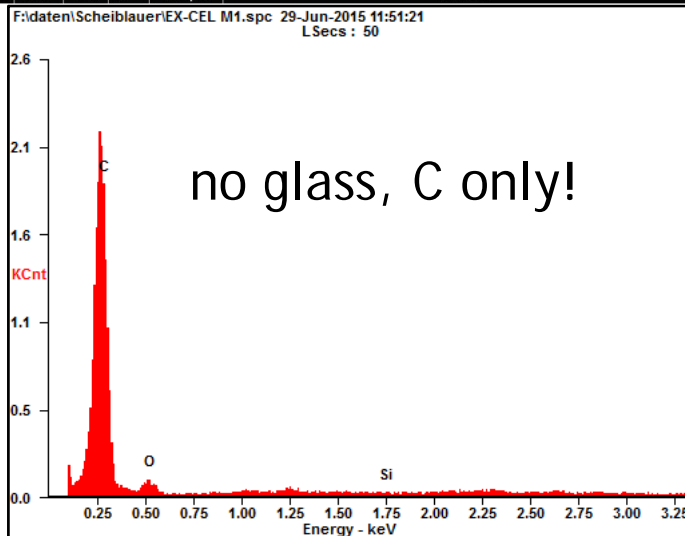
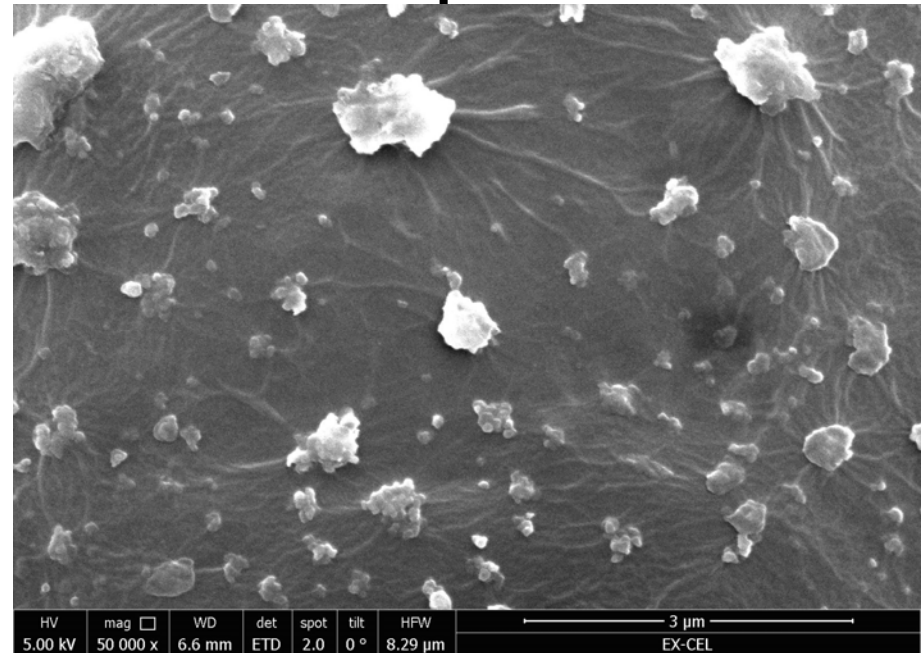
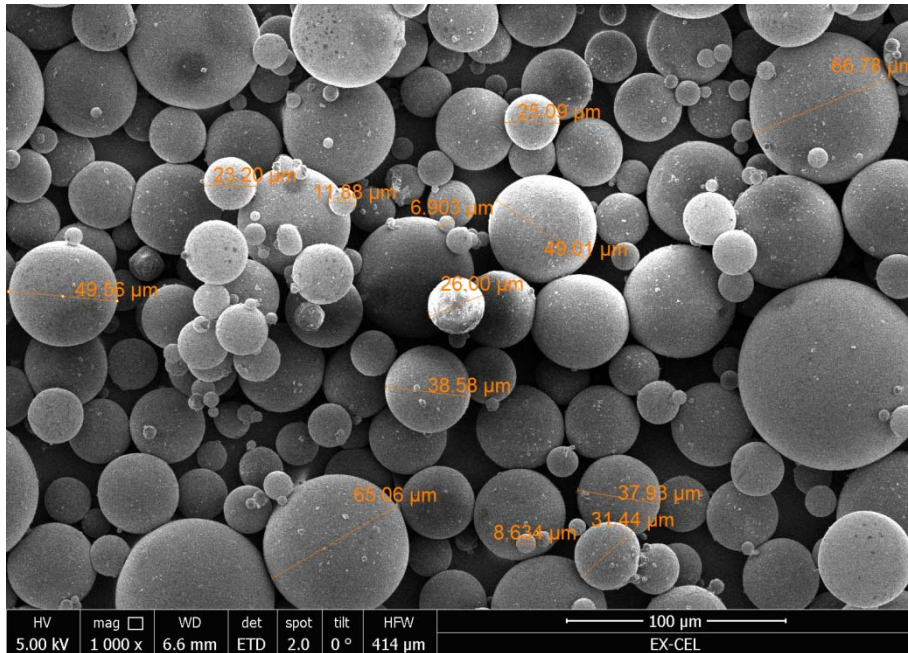


DI Martin Murero
DI Thomas Scheiblauer
DI Peter Sedlak

Electron microscopy and EDX-spectra

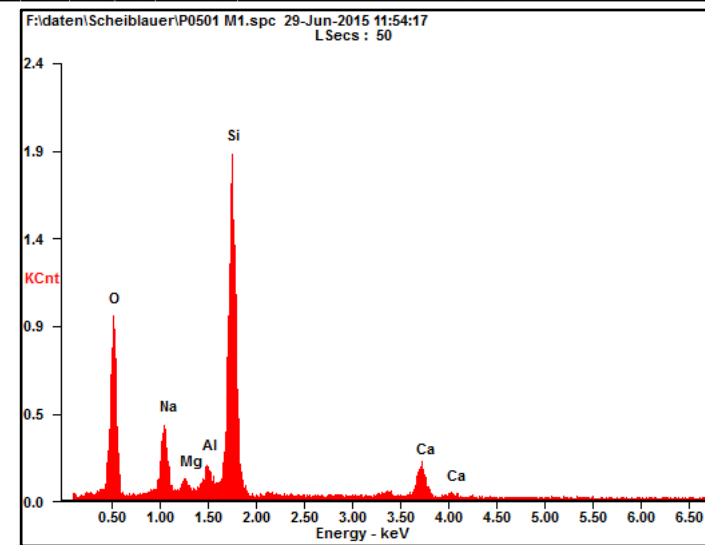
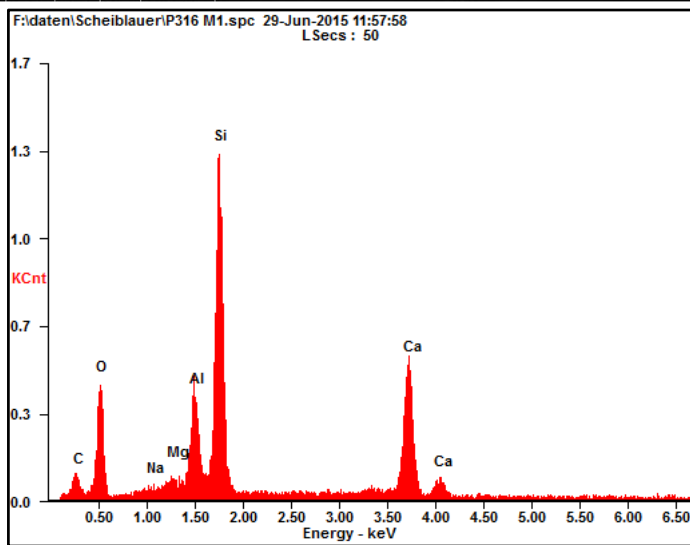
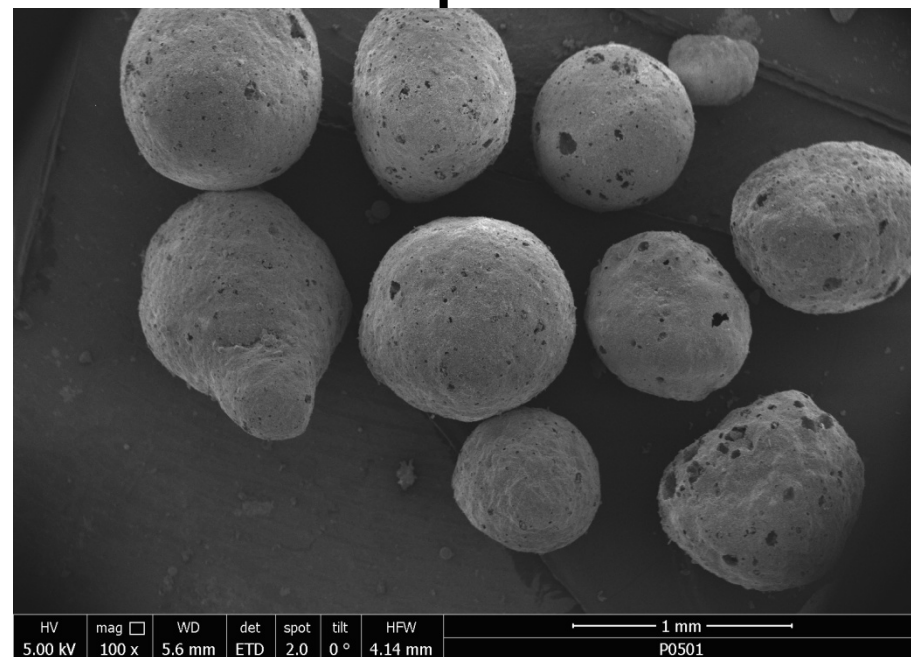
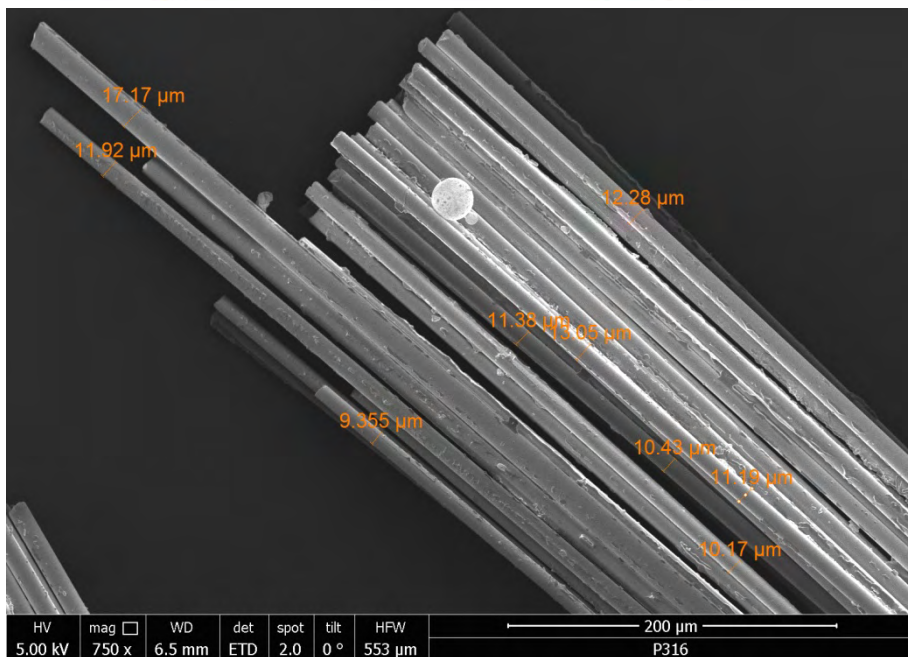


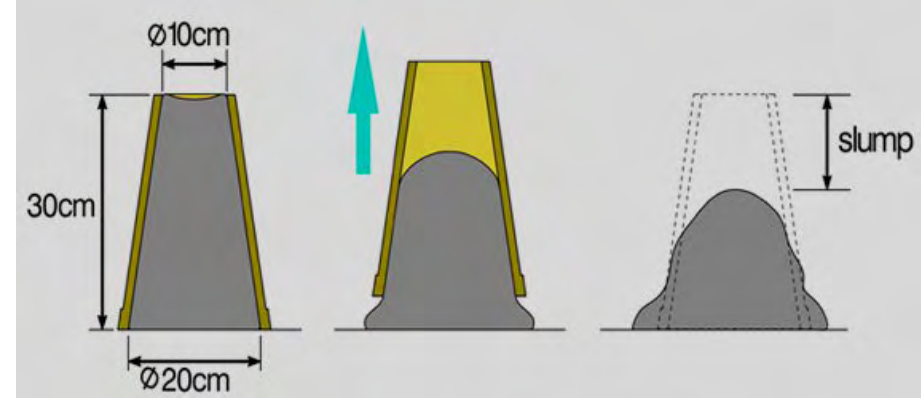
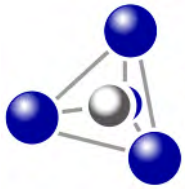
Electron microscopy and EDX-spectra



(EDX = Energy-Dispersive X-ray spectroscopy)

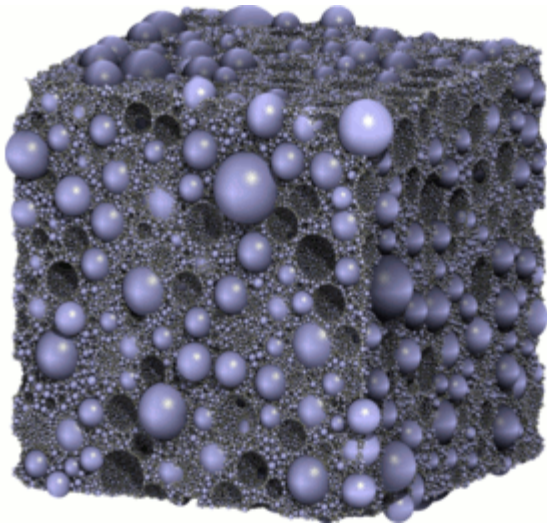
Electron microscopy and EDX-spectra





Requirements

- Alkali resistant microspheres with high compressive strength
- Alkali resistant fibers with high tensile strength
- Chloride resistance (with steel)



- Freezing and thawing resistance (necessary air content)
- Optimal microsphere size distribution
- Percentages of fly ash, slag, silica fume
- Slump control