



# ***Raw material preparation in geopolymer production with special regards to the grinding***

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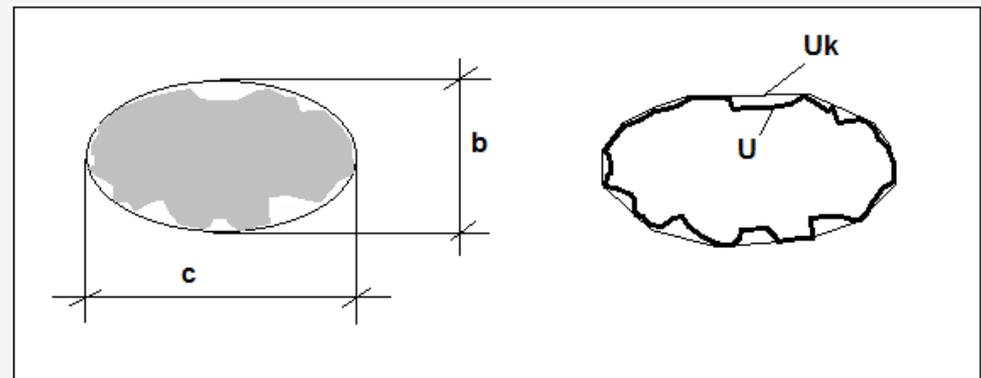
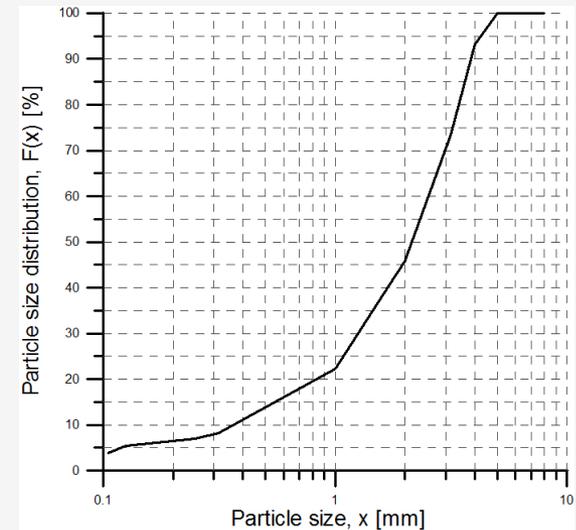
# Content

- Connection between the geopolymer and grinding
- Grinding equipments in the raw material preparation for geopolymer production



# Grinding – Geopolymer

- Raw material of geopolymer: granular material with fine particle size
- Properties of the granular material:
  - Dispersity
    - Particle size distribution
    - Particle shape and morphology
    - Interfacial properties





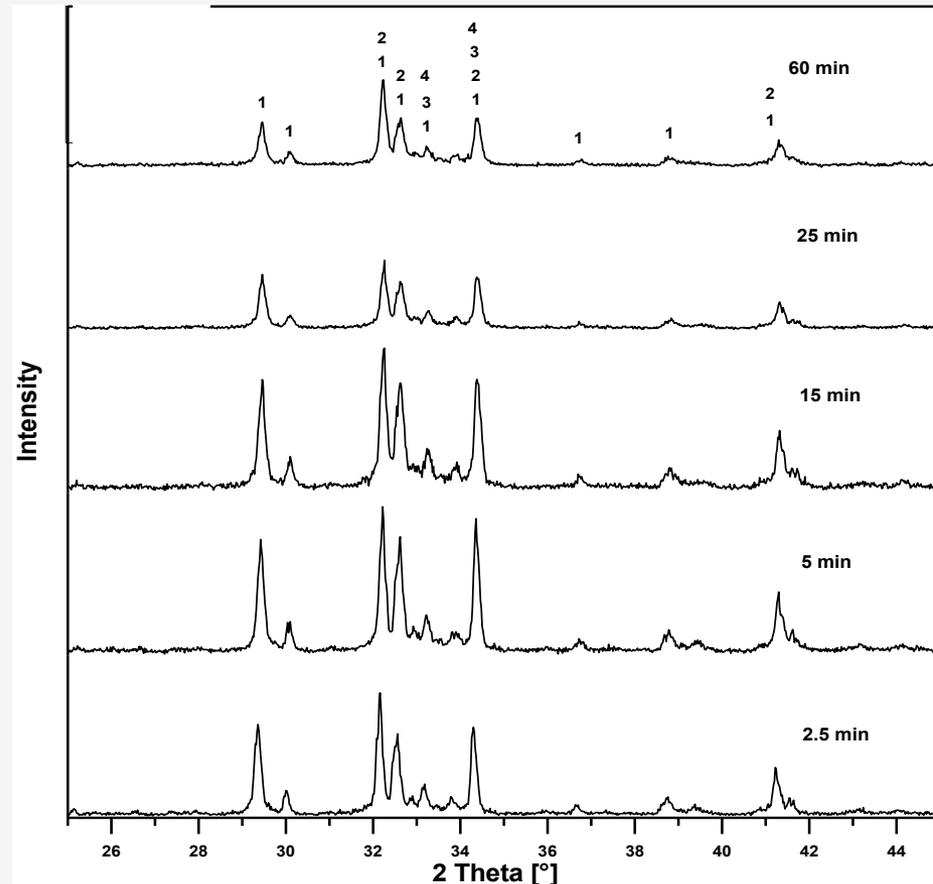
# Grinding – Geopolymer



- Properties of the granular material

- Structural properties

- Crystal structure
- Amorfity
- Mechanochemical activity





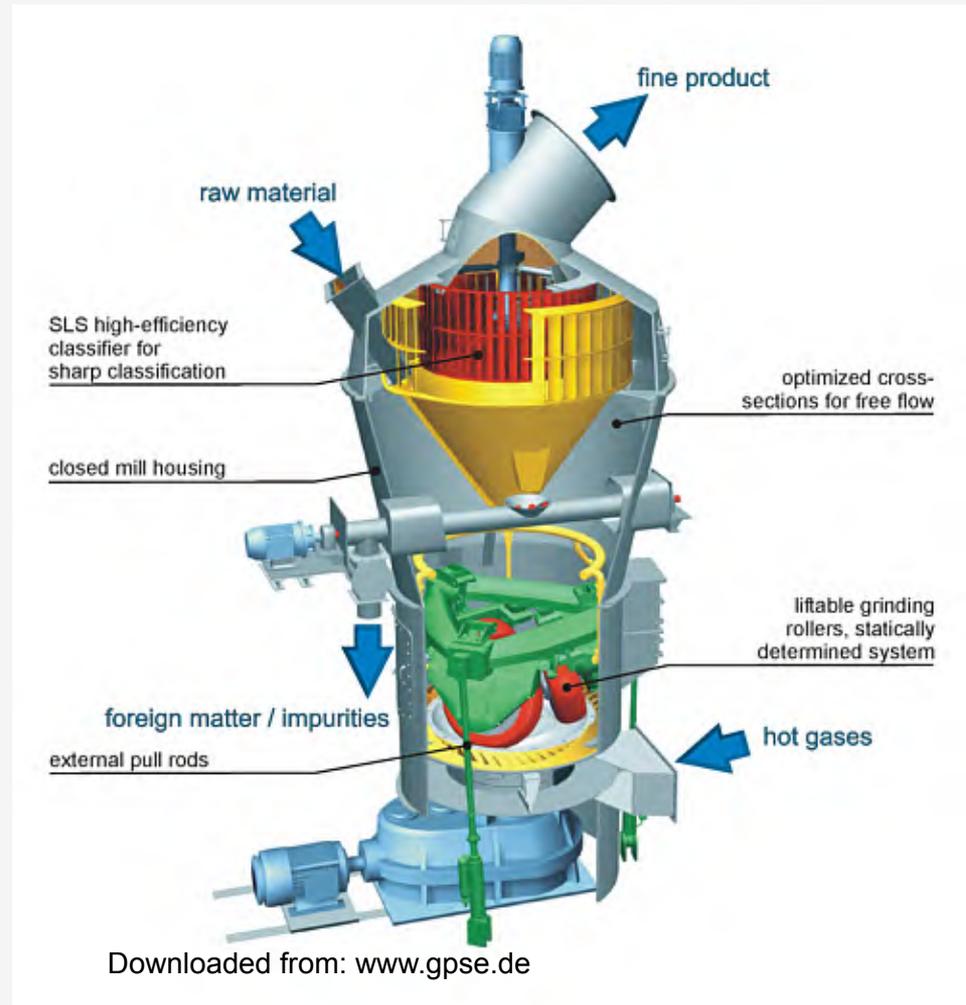
# Main questions

- What are the best ground material properties (dispersity and structural) for the geopolymer production?
- What is the most appropriate grinding equipment and which grinding parameters are suitable to reach the appropriate dispersity status and structural properties?



# Grinding equipments for raw material preparation

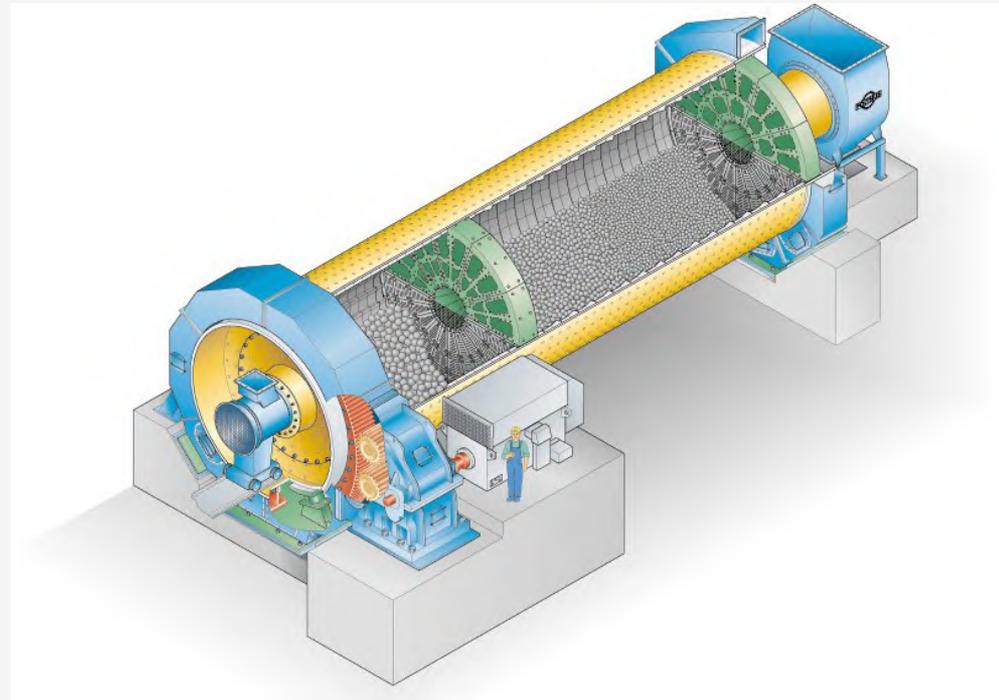
- Vertical roller mill





# Grinding equipments for raw material preparation

- Traditional ball mill
  - Main operation parameters:
    - Ball filling ratio
    - Material filling ratio
    - Critical revolution ratio
    - Ball diameter and density
    - Grinding time



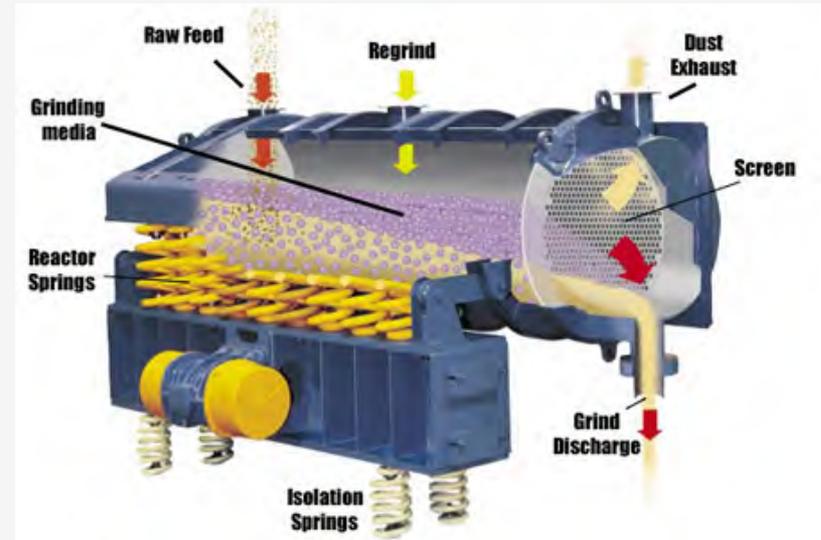


# Grinding equipments for raw material preparation

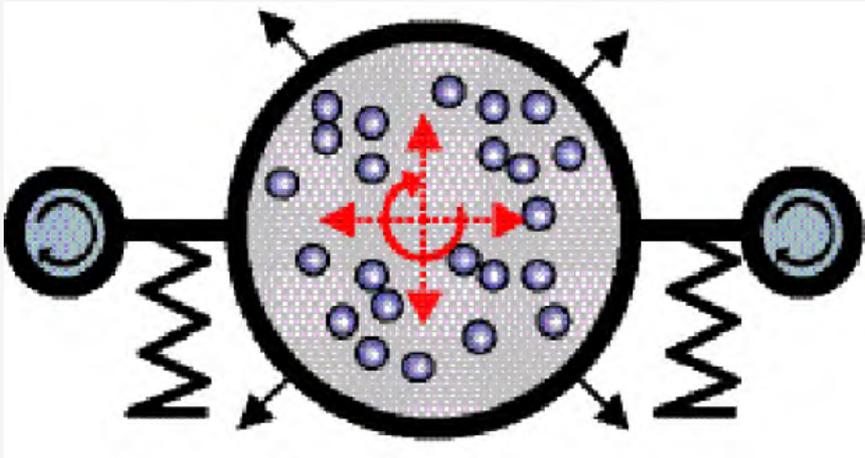
- Vibration mill

Main operation parameters:

- Grinding media filling ratio
- Material filling ratio
- Amplitude and frequency of vibration
- Grinding media diameter and density
- Grinding time



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# Grinding equipments for raw material preparation

- Stirred media mill

Main operation parameters:

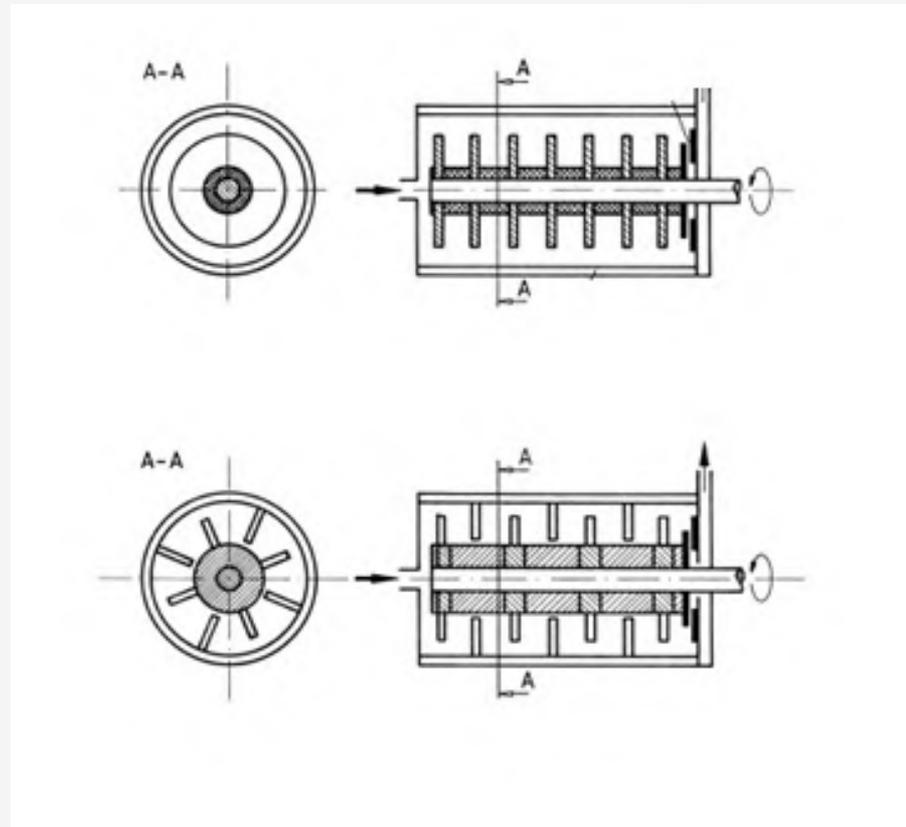
Grinding media filling ratio

Material filling ratio

Circumferential speed of the stirrers

Grinding media diameter and density

Grinding time

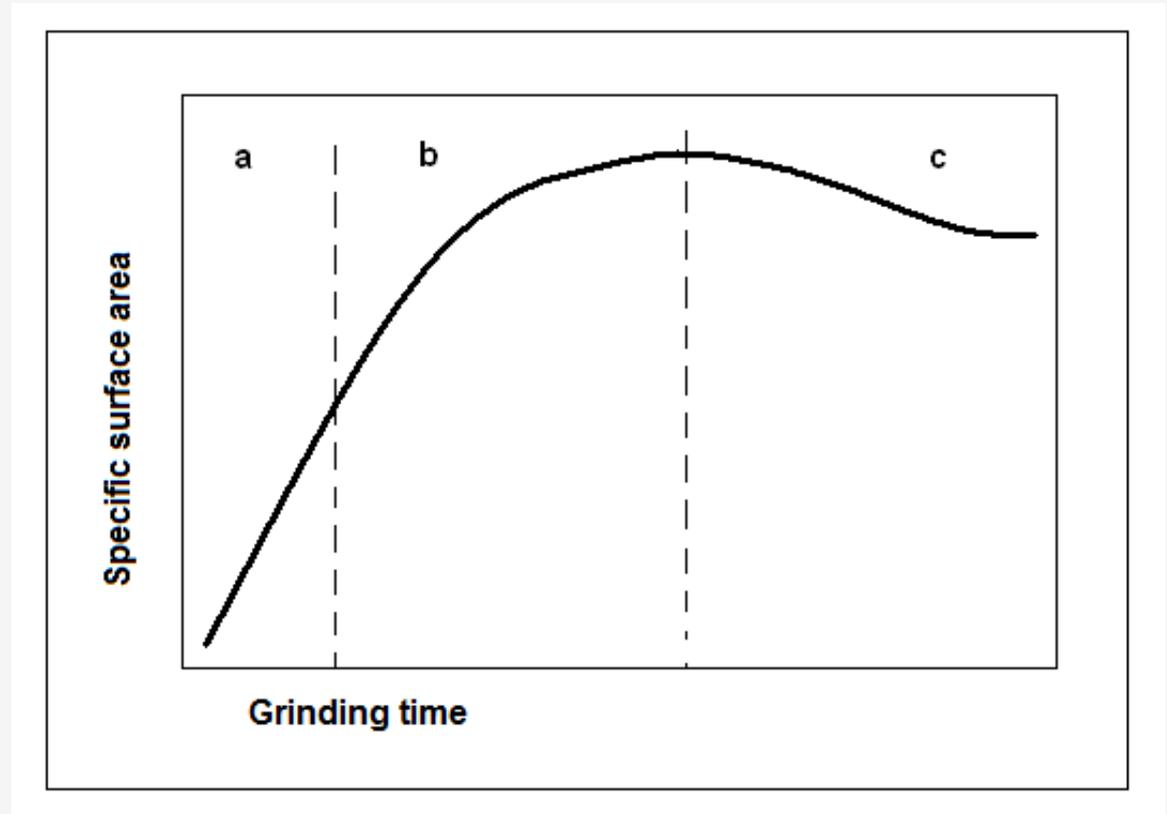


A. Kwade, Wet comminution in stirred media mills – research and its practical application, 1999, Powder Technology, Volume 105, Issues 1-3, 14-20.



# Effect of grinding time – kinetics of the grinding process

- Section „a” - the specific surface area rises linearly with the grinding time (Rittinger section)
- Section „b” - the slope of the specific surface area decreases (section of aggregation)
- Section „c” - the specific surface area decreases with the grinding time, which can be explained by agglomeration.





**Thank you for your attention!**