## GEOPOLYMER IN SELF-SENSING APPLICATIONS

CHENMENG ZHANG PHD CANDIDATE IN CIVIL ENGINEERING UNIVERSITY OF SURREY 2025.07.08. GEOPOLYMER CAMP 2025



### About me



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### 2019-2021

### Structural engineer and project manager, Shenzhen, Shanghai & Hubei, China



High-rise building Residential building

Associate constructor certification (Hubei)



### 2021-2025

PhD candidate in civil and environmental engineering, University of Surrey, UK

Alkali-activated materials Self-sensing materials



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### **Piezoresistive behaviour**

Stress/strain





### What is self-sensing materials?



Structure of self-sensing concrete (Han et al. 2014b)

| Non-conductive matrix                     |                             | Conductive functional fillers      |                     |  | Semi-conductive sensor |  |  |  |
|---|-----------------------------|------------------------------------|---------------------|--|------------------------|--|--|--|
| Cement-based<br>AAMs<br><b>Geopolymer</b> | Concrete<br>Mortar<br>Paste | Carbon/silica-based<br>Metal-based | Particles<br>Fibres |  | Self-sensing materials |  |  |  |

## MATRIX

### MATERIALS FRESH AND HARDENED PROPERTIES

### **Raw materials**

Na<sub>2</sub>SiO<sub>3</sub>



## **Raw materials**

Fly ash (class F)









Group I mix design (in kg/m<sup>3</sup>) (Zhang et al. 2024)

## Mix samples

Room temperature curing

Fresh



28 days

## 84 days















## **Flowability**





Flow table test

- Mixes with lower A/B, FA/GGBS and binder content led to a smaller flow spread.
- The influence of binder content may be more significant than the binder proportion.



Flowability of matrix (in mm) (Zhang et al. 2024)

## **Compressive strength**

#### 41 MPa at 7d and over 55MPa (cem650) 31 MPa at 7d and over 40MPa (cem460)



Compressive strength of matrix (in MPa) (Zhang et al. 2024)

50) P under the second second

11

- The highest compressive strength reached over 65 MPa at 7 days, 28 days, and 84 days.
- Compressive strength increases caused by decreasing A/B and increasing binder content.
- Mixes with the lower FA/GGBS ratio had higher compressive strength when the binder content was high.

## **Flexural strength**

80 mm 80 mm 30mm 30mm 40 mm

- The 28-day flexural strength of the 27 mixes varied from 1.64 MPa to 5.86 MPa.
- Strength tended to increase with decreasing FA/GGBS and increasing A/B ratios.



Flexural strength of matrix (in MPa) (Zhang et al. 2024)

## **Embodied carbon emissions**



| Materials  | Sand | Na <sub>2</sub> SiO <sub>3</sub> | GGBS | FA  | SP  | Water | Cement |  |
|--|------|----------------------------------|------|-----|-----|-------|--------|--|
| Carbon emissions (A1-A3)<br>(kgCO <sub>2</sub> eq/ton) | 2.6  | 1860                             | 79.6 | 0.1 | 720 | 0     | 860    |  |

27 mixes had much lower carbon emissions compared to cement mortar.

Embodied carbon emissions (A1-A3) of matrix (Zhang et al. 2024)

# WITH FUNCTIONAL FILLERS

### MATERIALS FRESH AND HARDENED PROPERTIES

## Main types of conductive fillers

Better



### **Graphite** F30G70A15B650 (M13) + graphite (5-10% by mass)







### Steel fibres F30G70A15B650 (M13) + SF (0.5-5% by volume)











16

# SELF-SENSING PERFORMANCE

## Application of self-sensing materials





Typical application forms of self-sensing concrete for structural health monitoring (parts in red represent self-sensing concrete). (Han et al. 2014a)



Schematic of smart bricks for masonry structures health monitoring (García-Macías and Ubertini 2019)



Schematic diagram of a self-sensing pavement structure for vehicle detection (Han et al. 2015)





Components that are much easy to be broken



#### Cracks due to the normal sensors



## Types of resistance-based measurements



(a)



(b)



Two-probe (2P) method (Piro et al. 2023)



Electrode array for geopolymer sensing applications (**a**) serial arrangement (**b**) Van der Pauw arrangement (Vlachakis et al. 2020)



Four-probe for compression test of cube (Mizerová et al. 2021)





Layout of the AC Wheatstone bridge setup (Ferdiansyah et al. 2022; Shahzad et al. 2022)

### Without conductive fillers-b3







2-probe 4-wire



### Without conductive fillers-b8







## 0.25

### Zigzag instead of 19 wires







2-probe 4-wire

## Self-sensing performance under cyclic loading









resistance



23

### 84days F50G50A15B650 (M4)



## Self-sensing performance under cyclic loading

### 84days CEM650



## **Geopolymer with graphite and recycled tyre steel fibres**



F30G70A15B650 (M13) + 5% graphite at 7days

Original data

After remove noise

F30G70A15B650 (M13) + 5% graphite at 7days

F30G70A15B650 (M13) + 5% steel fibres at 7days



## Geopolymer with graphite and recycled tyre steel fibres

### FCR(%) to 20MPa at 7 days



Self-sensing performance under cyclic loading at other ages? To be continued 28

Matrix

Fillers

### Cement-based

- Can design mixes with water/binder ratio according to target strength
- Normal setting time
- Less iron path inside and less conductivity
- Less sensitive
- Need water curing normally
- Exist polarization

### With graphite

- Better distribution
- Negative to flowability
- Negative to strength
- Less cracks after loading

### Geopolymer

- Can achieve target strength but needs more trial tests
- Less setting time due to heat release
- More iron path inside and more conductivity
- More sensitive to stress changes
- Normally needs sealed air curing
- Exist polarization

### With steel fibres

- Poor distribution
- Negative to flowability
- Negative/positive to strength depends on the percentage
- More tiny cracks after loading
- More conductive

## Thank you for your attention!

Contact: Email: <u>chenmeng.zhang@surrey.ac.uk</u> <u>https://www.linkedin.com/in/chenmeng-zhang/</u>

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